



CERTAIN-PORE

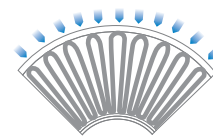
ZCES(D) Type

Major Applications

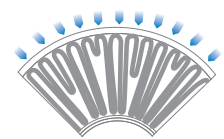
Liquid sterilizing grade filter for food & beverage

Beer, Wine, Japanese Sake, Mineral water,
Vinegar, Soy sauce, Syrup, Flavor and Fragrance,
General water for industrial use and water for
beverages

RAMP structures



Cross-sectional view of
a conventional pleated structure



Cross-sectional view of RAMP structures
(Roki Advanced Multi Pleats)

Quality standards

- Compliant food hygiene standards
 - FDA 21 CFR
 - EC No.1935/2004, EU No.10/2011
- Heat sterilization durability ^{*only code7}
 - Hot water 90°C (194°F) x 30 minutes x 150 cycles
 - Steam 135°C (275°F) x 30 minutes x 50 cycles
- CIP durability ^{*only code7}
 - 3%NaOH 80°C (176°F) x 30 minutes x 50 cycles
- Integrity test by diffusion test
- Traceability by lot number

Features

- Bacteria challenge tests are conducted using bacteria indicator for respective pore size.
- Asymmetric hydrophilic polyethersulfone membrane
- Wide filtration area by RAMP construction
- With pre-filter to inhibit the loading of colloidal suspended material
- Excellent durability for heat stress

Advantages

- Stable sterilizing properties
- Low pressure drop and reduced filtration time
- Long service life
- Reusable

Specifications

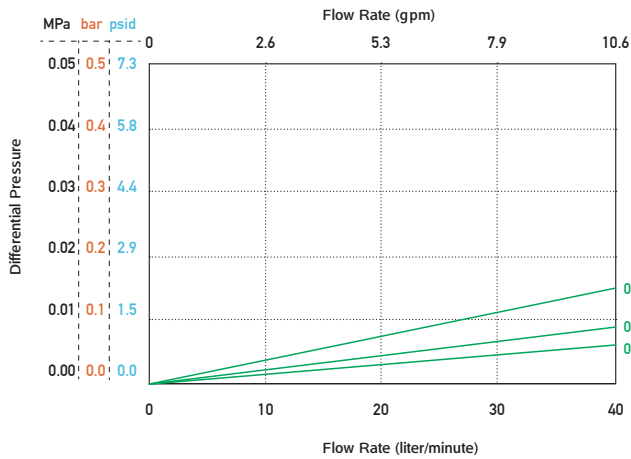
Grades		ZCES-002	ZCES-005	ZCES-006	ZCESD-002	ZCESD-005	ZCESD-006
Micron Ratings (μm)		0.2	0.45	0.65	0.2	0.45	0.65
E.F.A. (m²/250L)		0.97	0.97	0.97	0.55	0.71	0.70
Materials	Media	Polyethersulfone (PES) Membrane ※Only pre-layer of ZCESD is polypropylene.					
	Core/Cage/Support	Polypropylene					
	End Cap	Polypropylene					
Maximum ΔP		0.49MPa at 20°C (71psi at 68°F)					
Maximum Operating Temp		80°C (176°F)					
Dimensions	Length	125/250/500/750/1000 mm					
	O.D.	70.0mm					
	I. D.	26.1 (for F) /26.9 (for 3, 4) /29.5 (for 7) mm					
Diffusion standard (Wetting liquid: Pure water) per 250mm size filter		0.20MPa: 25ml/min	0.15MPa: 31ml/min	0.10MPa: 19ml/min	0.20MPa: 13ml/min	0.15MPa: 23ml/min	0.10MPa: 13ml/min

*If you need further information on specifications (length, end cap type, etc.), please contact us.

Differential Pressure vs Flow Rate

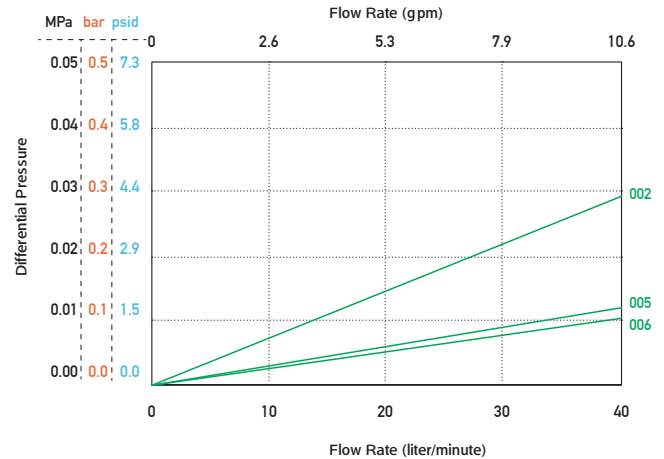
ZCES

Fluid: Refined Water 20°C (68°F) / Cartridge Length: 250mm



ZCESD

Fluid: Refined Water 20°C (68°F) / Cartridge Length: 250mm



Microbial removal performance

Grade	Biological Indicator	LRV*
002	<i>Brevundimonas diminuta</i> (ATCC 19146)	> 7
	<i>Escherichia coli</i> (ATCC11775)	> 7
005	<i>Lactobacillus brevis</i> (IFO3345)	> 7
	<i>Alicyclobacillus acidoterrestris</i> (ATCC49025)	> 7
006	<i>Lactobacillus brevis</i> (IFO3345)	7
	<i>Saccharomyces cerevisiae</i> (NBRC10217)	> 7

*LRV represents Log Reduction Value (Refer to JIS K3835)

*Bacterial challenge level is more than 1×10^7 CFU/cm².

Ordering Information

Length	Product Type	Micron Rating	Gasket/O-Ring	End Cap Code	Packaging Code
250 L	ZCESD	002	S	F	B
125 = 125mm	ZCES = Non pre-layer	002 = 0.2 μm	Silicone	F = Flat Gaskets	A = 1pc
250 = 250mm	ZCESD = With Pre-layer	005 = 0.45 μm		3 = 2-222 O-Ring + Fin	B = 6pcs
500 = 500mm		006 = 0.65 μm		4 = 2-222 O-Ring	C = 10pcs
750 = 750mm				7 = 2-226 O-Ring + Fin	F = 25pcs
1000 = 1000mm					

End Cap Code

Code F



Code 3



Code 4



Code 7



*The contents of the catalog are subject to change without notice.

*The performance data listed in the catalog are Typical values obtained under specific conditions based on our tests.

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For our technical information, please click here. ▼



Manufacturing is based on our Quality Management Systems that meet ISO9001 standards.

Scope

Design, Development, manufacture, and sales of filter cartridges, housings and filtration equipment.



9th Issue

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